



Certificate

About the constructor's qualification for welding steel structures according to DIN 18800-7:2008-11

Class E

It is hereby certified that the firm	Hodapp GmbH & Co. KG Stahltürenbau, CNC - Blechtechnik
In the plant	77855 Achern-Großweier, Großweierer Straße 77
Is qualified to carry out welding works in accordance with	
DIN-Standards/Regulations	DIN 18 800 part 7, DIN 15 018, Z-30.3-6
Welding Processes (reference number according to DIN EN ISO 4063)	(111) Manual metal arc welding (135) MAG-welding (141) TIG-welding
Base Materials	S235 to S355 according to Bauregelliste, stainless steels according to Z-30.3-6
Restrictions/Extensions	none
Welding Supervisor (Name, first name, date of birth, job)	Nock, Martin, 31.12.1960, SFI
Deputy (Name, first name, date of birth, job)	not applicable
Remarks	see reverse
Validity	09.12.2009 until 09.12.2012
Verification Certificate No.	3445/ 1 092173 ka/ya
Issued on	10.12.2009



General requirements

1. Before carrying out welding works this certificate - either as certified copy or photo copy – should be submitted to the competent authorities issuing the building permit
2. For advertising or other purposes, this certificate may only be duplicated or published in full. The wording of the advertising material must not be in contradiction to this certificate.
3. If the welding supervisor(s) mentioned in this certificate are not longer with the company, if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the inspecting authority has to be informed. If considered necessary, a new inspection of the company will take place.
4. In case of doubt regarding the verification of the company, an inspection and checkups in the plant by the inspecting authority without prior announcement is being reserved.
5. This certificate may at any time and with immediate effect be withdrawn – without compensation – supplement or modified if the conditions under with this certificate has been issued have changes or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the inspecting authority if the qualification should be certified once more.

Remarks

During surveillance of the welding works, the responsible welding supervisor Martin Nock (WE) is supported by the welding experts Wolfgang Schneider, born on 1st December 1962 (EWS), and Markus Lang, born on 8th May 1981 (EWS).
The prerequisites for performing welder's and operator's test qualifications are available according to element 1310. [www](#)

cc:

1. Applicant (Original)
2. Principal Building Inspection Authority of the Country
3. German Federal Railways, Management (only if DS804 will be applied)