

# C E R T I F I C A T E

Die Versuchsanstalt für Stahl, Holz und Steine  
Universität Karlsruhe (KIT)

hereby certifies that the company

**Hodapp GmbH & Co. KG**

Stahltürenbau, CNC-Blechtechnik

Großweierer Straße 77

77855 Achern-Großweier

has furnished proof to fulfil  
the quality requirements for welding according to

**DIN EN ISO 3834-2 (11.94)**

**Fusion welding of metallic materials**

**Part 2: Comprehensive quality requirements**

in the extent mentioned on the reverse side.

Certificate no.: 092173

Valid until: 9th December 2012

Karlsruhe, 10th December 2008

Certification body

Prof. Dr.-Ing. T. Ummenthofer



Lead Assessor

Dr.-Ing. M. Volz

Attachment to the  
**Certificate**

**Certificate no.:** 092173

Scope of proof

Field of application:

Welded steel doors and gates

Welding processes:

111 – manual metal arc welding  
135 – metal active gas welding  
141 – tungsten inert gas welding

Base materials:

Unalloyed steels S235 to S355 according to DIN EN  
10025-2  
stainless steels according to Z-30.3-6

Filler materials/auxiliary materials:

according to WPS

Welding supervisor:

*(name, first name, date of birth, profession)*

Nock, Martin, 31.12.1960, SFI

Deputy:

*(name, first name, date fo birth, profession)*

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Remarks:

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